

FIG. 1  
IMAGES OF CROSS-SECTIONS OF FILMS  
(BOTH ENDS ARE FIXED WITH THE FILM BEING LOOSENED  
IN THE TD DIRECTION)

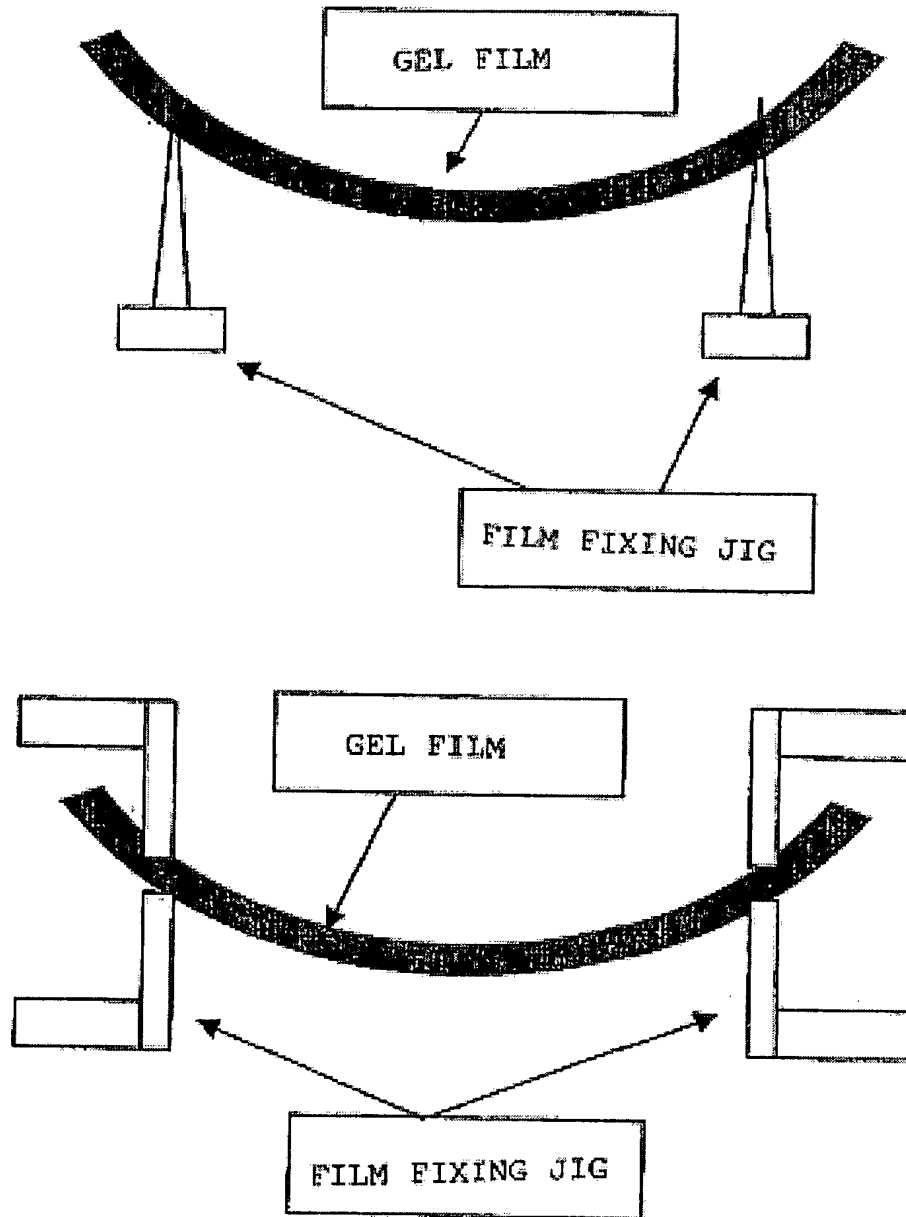


FIG. 4 TENTERING FURNACE AND DEGREE OF EXPANSION AND SHRINKAGE

